



PRODUCT BROCHURE

Power resistors and electronic controllers



INDUSTRY







AUTOMOTIVE

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FREUDE AM WIDERSTAND

The KRAH Group with its headquarters in Drolshagen, Germany, was founded in 1970. The product range includes passive and electronic components, particularly wire wound resistors, electromechanical resistor components and electronic controllers. As a globally operating group of companies, KRAH serves its customers with high quality products from engineering and production facilities across Europe, Asia and the Americas. In 2023 KRAH products are produced by approximately 2,000 employees.

The solutions of the KRAH Group have proven themselves millions of times in the following markets and fields of application:

INDUSTRY

automation technology · power engineering · equipment and plant construction · power electronics · mechanical engineering · transport and logistics,

E-MOBILITY

battery-management · e-drives recuperation · on board charger (OBC) · high voltage coolant heater,

AUTOMOTIVE

heating / conditioning · engine cooling · ignition systems, control units and auxiliary units.

INDUSTRY: ENCAPSULATED HIGH POWER RESISTORS

Due to their special design, all our power resistors in aluminium or metal housings with the exception of the WD series are particularly impulse-resistant and offer high dielectric strength. To increase the nominal capacity, optional forced cooling can be carried out or the unit can be directly mounted on cooling plates or cooling elements. The compact design and the geometry of each casing ensure that the resistors are easily fixed and mounted on your application. Complete encapsulation in conjunction with a connection strand guarantees protection against accidental contact with live parts.

Special features: high pulse load resistant, high dielectric strength, protection class up to IP65 **Options:** UL approval, intrinsically safe, LabS-free, assembly – also with UL approval, temperature switch, completely assembled modules



WD

for mounting on heat sink, IP00 to IP65

Power rating:
5300W or 4 75 W without heat sink
Resistance range:
R01100K
Tolerance:
±0,25%±5%
Dimensions: L x W x H
16,5 x 17 x 9 127 x 73 x 45 mm



space heater

Power rating: 250W	
Resistance range: 640Ω	
Tolerance: ±5%	
Dimensions: L x W x H 335 x 75 x 58mm	



KRX27-8

with flat pin plugs

Power rating: 20 75W	
Resistance range: R1551K	
Tolerance: ±1%±10%	
Dimensions: L x W x H 47.6 x 19 x 19 163.5 x 22 x 19 mm	



HPRS

various types available, also for mounting on heat sink, IP54

Power rating: 40210W	
Resistance range: 0R330K	
Tolerance: ±5%±10%	
Dimensions: L x W x H 100 x 33 x 13147 x 55 x 14 mm	



RXLG-Z/UL

flat casing, IP65

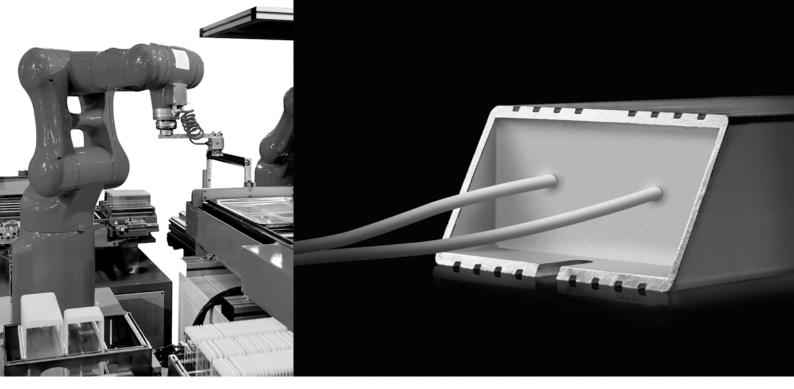
Power rating: 30100 W	
Resistance range: 20R550R	
Tolerance: ±5%±10%	
Dimensions: L x W x H 80 x 40 x 7 165 x 40 x 7 mm	



RXLG-PTC

self-protecting, ceramic PTC thermistor with a transition temperature of approximately 140 °C

Power rating: 35W70W	
Resistance range: 175R1750R	
Tolerance: ±35%	
Dimensions: L x W x H 89 x 34 x 11 124 x 34 x 11 mm	



Field of application: Braking resistor in multi-axis robots



HPRF / HPRF...C

flat casing, pulse resistant, IP65 optional with stranded wire or shielded connection cable

Power rating: 100260W
Resistance range: 1R0680R
Tolerance: ±1%±10%
Dimensions: L x W x H 110 x 80 x 15321 x 80 x 15 mm



HPRF G

pulse resistant, IP65 especially for rotation and On- / Off-Shore applications _

Power rating:	
100W 200W	

Resistance range:

1R9...200R

Tolerance: ±1%...±10%

Dimensions: L x W x H 110 x 80 x 30 ... 216 x 80 x 30 mm



FHPR

greater surface for increased nominal capacity, particularly at forced cooling, IP65

Power rating: on demand
Resistance range: 15R 7K5
Tolerance: ±5%±10%
Dimensions: L x W x H 90 x 60 x 90375 x 60 x 90 mm



VHPR / VHPR...C

particularly pulse resistant, IP65 optional with stranded or shielded connecting cables

Power rating: 60560W	
Resistance range: R107K5	
Tolerance: ±1%±10%	
Dimensions: L x W x H 102 x 40 x 21 407 x 60 x 31 mm	



VHPR G

particularly pulse resistant, IP65 especially for rotation and On- / Off-Shore applications

Power rating: 200560W
Resistance range: R157K5
Tolerance: ±1%±10%
Dimensions: L x W x H 167 x 60 x 31337 x 60 x 31 mm



HPR

pulse resistant, IP50

Power rating: 7502000W			
Resistance rang	e:		
Tolerance: ±5%±10%			
Dimensions: L > 340 x 50 x 100		x 100 mm	

INDUSTRY: HOUSING UNITS

Housing units from the HWG mounting system series are an ideal choice when multiple high power resistors are interconnected and/or if protection against accidental contact with hot surfaces is required. VHPR high performance resistors are used for such applications, as are tube resistors and tubular heating systems. Various connection technologies can be selected for the electrical connections, such as terminal blocks, connection housings or connection cables.

The particularly powerful steel grid resistors of the KPG series can be cascaded almost infinitely and combined with different housing designs in order to fit into the customer's application as an optimal solution. Versions in galvanized steel or stainless steel for particularly harsh environmental conditions are available.

Special features and options: nominal capacity per unit on request, protection against accidental contact with hot surfaces, protection class up to IP65 in the connection area, variable connection technologies via strands connecting cables or blocks



KPG

Steel grid resistors as single element or in cascaded design, various housing designs and material versions

Power rating:	
500 W per element	
Resistance range: R01 R68	
Tolerance: ±10%	
Dimensions: L x W x H 405 x 210 mm pro Element	

Data sheets at www.krah-gruppe.de



Field of application: elevator technology



HWG/ZS

cemented tube resistors in housing, touch-protected

Powe	er rating:	
100	1200014/	h : h

10012000 w higher power rating	s on demand
Resistance range:	
on demand	
Tolerance:	
±5%±10%	
Dimensions:	
on demand	



HWG S

encapsulated power resistors in customized housings. Design is determinded by customer demands.



HWG / VHPR 100 - 500

encapsulated resistors in a housing, touch-protected

245 x 70 x 95 445 x 95 x 95 mm	
Tolerance: ±5%±10% Dimensions: L x W x H	
Resistance range: R107K5	
Power rating: 100 500W	



HWG / RXDG

tubular heating systems, touch-protected, IP20, at the electrical connection area up to IP54

Power rating: 2...10kW

Resistance range:

on demand

Tolerance: **±5%...±10%**

Dimensions: L x W x H 688 x 330 x 295 mm



HWG / VHPR 400 - 2000

encapsulated resistors in a housing, touch-protected

Power rating: 400 2000 W	
Resistance range: R0830K	
Tolerance: ±5%±10%	
Dimensions: L x W x H 295 x 140 x 120445 x 300 x 120 mm	

INDUSTRY: CEMENT COATED RESISTORS

Cemented power resistors are provided with a layer of cement which provides mechanical protection and increases the nominal capacity in comparison to unprotected resistors. The curing process achieves an inorganic state, so that the cement is resistant to most solvents, fungal attack and even termites. On request, the resistors can also be supplied with silicone cement, which offers advantages in case of climatic stress (e.g. humidity).

Special features and options: good mechanical protection in particular with regard to the high ohm models, high thermal shock resistance, low temperature coefficient, optional low induction model available



BR

with axial wire leads Also available with belts or angled connecting wires

Power rating: 318W	
Resistance range: R15110K	
Tolerance: ±1%±10%	
Dimensions: L x Ø 12 x 452 x 12 mm	



ZDVW/ST

with flat plugs and mounting clips with adjustable lugs ZDVW/STRS

Power rating: 2575W
Resistance range: 1R080K
Tolerance: ±2%±10%
Dimensions: L x W x H 63 x 13 x 13 100 x 13 x 25 mm



ZK with end caps

Power rating:
16190W
Resistance range:
R47330K
Tolerance:
±2%±10%
Dimensions: L x Ø
55 x 13 265 x 24 mm



ZS

with radial tabs with adjustable lugs ZS...V

Power rating: 6300W	[5180 W]
Resistance range: R62820K	[R62120K]
Tolerance: ±5%±10%	
Dimensions: L x Ø 45 x 9330 x 36 mm	



ZSB

with corrugated band or wire and radial tabs with adjustable lugs ZSB...V

Power rating: 75300W	[55 180 W]
Resistance range: R10270K	[R1036K]
Tolerance: ±5%±10%	[±10%]
Dimensions: L x Ø 100 x 30333 x 30 mm	



ZDSA

with spot-welded radial tabs (and lug) with adjustable lugs ZDRS

Power rating: 6300W	
Resistance range: R62620K	
Tolerance: ±5%±10%	
Dimensions: L x Ø 45 x 9 330 x 36 mm	



Field of application: Precharge resistor in traction applications



ZDFA

flat oval, with lugs or plug-type connections

Power rating: 301300 W
Resistance range: 4R782K
Tolerance: ±5%±10%
Dimensions: L x W x H 50 x 10.5 x 30500 x 22 x 72 mm



ZDFI

flat oval, suitable for screw connection



ZH/ZP

flat oval

Power rating: 6 17 W	
Resistance range: 1R030K	
Tolerance: ±5%±10%	
Dimensions: L x W x H 25 x 8 x 1475 x 9 x 17 mm	



ZDST with two or more flat plug-type connections

Power rating:	
665W	
Resistance range:	
R39160K	
Tolerance:	
±5%±10%	
Dimensions: L x Ø	
45 x 9 120 x 21 mm	



ZDFL

with two or more lugs

Power rating: 665W	
Resistance range: R39160K	
Tolerance: ±5%±10%	
Dimensions: L x Ø 45 x 9 120 x 21 mm	

Data sheets at www.krah-gruppe.de

INDUSTRY: VITREOUS ENAMELLED RESISTORS

The carrier bodies of these series are made of specially developed fine-ceramic materials. Their particular characteristics are high mechanical resistance over the complete temperature range; good resistance to thermal shock; high dielectric strength; good leakage resistance, also at higher temperatures, and resistance to DC current. The vitreous enamelling process provides the resistor alloy with optimum protection against mechanical and climatic influences.

Special features and options: optimum protection against climatic stresses, high thermal shock resistance, DC current-proof (no electrolytical reactions), high dielectric strength, low induction model optionally available



GLD

with axial wire leads

Power rating: 9.524.5W	
Resistance range: R2482K	
Tolerance: ±2%±10%	
Dimensions: L x Ø 18 x 6.550 x 11 mm	



GKD

with axial wire leads

Power rating: 520W	
Resistance range: 1R556K	
Tolerance: ±5%±10%	
Dimensions: L x Ø 14 x 5 48 x 8 mm	



with end caps

GK

Power rating:
20250W
Resistance range: 2R2330K
Tolerance: ±2%±10%
Dimensions: L x Ø 55 x 13 265 x 24 mm



GF

with radial lugs with adjustable lugs GF...V

Power rating: 2580 W	[2064W]
Resistance range: 1R0130K	[5R15K1]
Tolerance: ±2%±10%	[±10%]
Dimensions: L x Ø 55 x 13 100 x 24 mm	



Field of application: Discharge resistor in windmills



GS

with radial tabs with adjustable lugs GS...V

Power rating: 15500 W	[12400W]
Resistance range: 1R0300K	[4.336K]
Tolerance: ±5%±10%	[±5%±10%]
Dimensions: L x Ø 45 x 9330 x 36 mm	



GSB

with corrugated band or wire with adjustable lugs GSB...V

Power rating: 150500W	[120400W]
Resistance range: R15270K	[R1536K]
Tolerance: ±5%±10%	[±10%]
Dimensions: L x Ø 100 x 30 330 x 30 mm	



with radial lugs (acc. to MIL-R-26)

Power rating: 11480W (11240W)	
Resistance range: R39300K (5R691K)	
Tolerance: ±5%±10%	
Dimensions: L x Ø 25.4 x 15.1304.8 x 33.3 mm	



RX

with radial lugs and adjustable lug (acc. to MIL.R-19365)

Power rating:	
11240W (11210W)	
Resistance range:	
1R047K (1R015K)	
Tolerance:	
±5%±10%	
Dimensions: L x Ø	
44 x 12.7266.7 x 33.3 mm	

INDUSTRY: LOW POWER RESISTORS

The smallest resistor models are, in almost all cases, also wire-wound; however, these resistors are not wound onto a ceramic but instead onto a fibreglass carrier body. The resistance element is mounted in a casing, the casing serves to provide mechanical protection as well as increasing performance thanks to the large surface for heat dissipation.

Special features and options: flame resistant, particularly pulse resistant models optionally available



SFD

with axial wire leads

Power rating: 13W	
Resistance range: R05133K	
Tolerance: ±5%±10%	
Dimensions: L x Ø 16 x 435 x 4 mm	

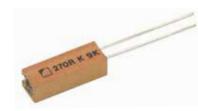


SFR

with radial leads

Power rating: 28W	
Resistance range: R1027K	
Tolerance: ±5%±10%	
Dimensions: L x Ø 18 x 5 53 x 5 mm	





FH

in ceramic casing for standing mounting with soldering fuse FTH

Power rating: 417W	[1.510W]
Resistance range: R15270K	[R1536K]
Tolerance: ±5%±10%	[±10%]
Dimensions: L x W x H 30 x 7 x 8.375 x 9 x 10 mm	

Data sheets at www.krah-gruppe.de

FX

in ceramic casing with outer groove with soldering fuse FTX

Power rating:	
4 17 W	[1.5 11 W]
Resistance range: R39300K (5R691K)	[R1182K]
Tolerance: ±5%±10%	
Dimensions: L x W x H 30 x 7 x 8.375 x 9 x 10 mm	



Field of application: Braking resistor for door locking systems on CNC machine



KFD

in ceramic casing

Power rating:
417W
Resistance range: 2R2330K
Tolerance: ±5%±10%
Dimensions: L x W x H 20 x 6.5 x 6.575 x 9 x 9 mm



KBD

in ceramic casing, low resistance value, low-inductive

Power rating:	
417W	
Resistance range: 1R0300K	[4.336K]
Tolerance: ±5%±10%	
Dimensions: L x W x H 20 x 6.5 x 6.5 75 x 9 x 9 mm	



KRGG

in ceramic casing, vertical mounting, also available with integrated fuse

Power ratin 210W]:	
Resistance	ange:	
R208K0		
Tolerance:		
±5%±10%		
Dimensions	: L x W x H	
20 x 11 x 7	35 x 14 x 13 ı	mm



KST

in ceramic casing, with flat plug, soldering connections or radial wire leads

Power rating: 1530W	
Resistance range: R1875K	
Tolerance: ±5%±10%	
Dimensions: L x W x H 50 x 13 x 13 100 x 13 x 13 mm	
Tolerance: ±5%±10% Dimensions: L x W x H	



KRX

in ceramic casing with radial leads

Power rating: 320W	
Resistance range: R2036K	
Tolerance: ±5%±10%	
Dimensions: L x W x H 24 x 9 x 9 63.5 x 12.5 x 12.5 mm	



KRX27-4H

in ceramic casing with flat plugs and mounting clips

Power rating: 2040W	
Resistance range: 1R020K	
Tolerance: ±5%±10%	
Dimensions: L x W x H 63.5 x 12.5 x 12.5 90 x 19 x 19 mm	

INDUSTRY: LIQUID COOLED POWER RESISTORS

Liquid cooling is a highly efficient way of dissipating thermal energy from a heat source. The KRAH Group offers established product series here, which can be cooled both with free convection in air (RXDG) and actively with a cooling medium. High-quality materials, such as stainless steel, are used in order to prevent corrosion. The RXDG series of units is offered in a wide range of diameters and geometries and is characterized by its high power density. The LCRXG series is flowed through by the cooling medium and offers the advantage of different connection technologies as well as several taps and thus several resistance values on request.

Special features and options: RXDG: Different geometries possible according to customer requirements, also as cascaded design, adapter plates for finished installation in the customer's housing; LCRXG: Different connection technologies with multiple taps.



RXDG

Stainless steel tubular heaters, diff. tube diameters, connection technologies and geometries available. Customized design possible.

Power rating:
4004500W
Resistance range:
6 200
Tolerance:
±5%±10%
Dimensions: L
Up to 5000 mm por alamont

Field of application:

Filter resistance in industrial pressing, punching Up to 5000 mm per element and forming equipment



LCRXG

cemented, liquid-cooled, pipe resistance, Versions with various winding fields or glaze coatings on request

Power rating: **1000...2000W**

Resistance range:

On request Tolerance: ±5%...±10%

Dimensions: L x W x H 331 x 44 x 93 mm





INDUSTRY: CUSTOMER SOLUTIONS

Specific customer solutions are an integral part of the services offered by the KRAH Group. Specific resistor solutions, ranging from variations on our standard products through to completely new developments, can be realized in accordance with customer requirements. When doing so, our development engineers employ modern simulation programmes or make use of an excellently equipped testing laboratory to design the perfect high power resistor for your application in line with your expectations. **Our range of services:** competence and know-how thanks to over 40 years of experience, skilled development engineers for appropriate solution proposals, computer-aided thermo-simulation for optimum dimensioning, high performance test laboratory for test series and validation, cost-optimized sample creation via 3D printing



BGG

openly wire wound resistor solution on a micaplate

Power rating: 50150W
Resistance range: 1R020R
Tolerance: ±10%
Dimensions: L x W x H 100 x 50 x 8 mm acc. to DIN 41475



VHPR S

extremely pulse-resistant power resistors, pulse energy consumption up to 250 KJ

Power rating: 500 W	
Resistance range: R025	
Tolerance: ±5%	
Dimensions: L x W x H 337 x 60 x 31 mm acc. to DIN 41475	



UK

pipe resistor on ceramic carrier, unprotected, with spray protection caps

Power rating: 4501000W	
Resistance ran 2R01M0	ge:
Tolerance: ±5%±10%	
Dimensions: L 3 300 x 126 600	∝ Ø x 126 mm acc. to DIN 41475



HRR SH

pre- and discharge circuit for electric vehicles (intermediate circuit capacity)

Power rating: 30W	
Resistance range: 10R2K0	
Tolerance: ±10%	
Dimensions: L x W x B 90 x 120 x 40 mm acc. to DIN 41475	



HPR S

extremely pulse-resistant power resistors, pulse energy consumption up to 1 MJ, suitable for commercial e-vehicles

Power rating: 1000 W	
Resistance range: R10	
Tolerance: ±5%	
Dimensions: L x W x B 460 x 50 x 100 mm acc. to DIN 41475	



ZO

extremely impulse-resistant and robust, with edgewise wound resistance tape

Power rating: 1302200W	
Resistance range R0275R15):
Tolerance: ±10%	
Dimensions: L x (117 x 57 708 x 5) 7 mm acc. to DIN 41475

E-MOBILITY: POWER RESISTORS

As a leading technology company, KRAH develops and manufactures customised wire wound high-performance resistors for (PHEV) hybrid (HEV). plug-in hybrid and electric vehicles. The main areas of application include high-voltage auxiliary heaters, the pre- or discharge of the DC-link capacity in the battery management system, current-limited charging of capacities and the discharge of inverters. For high voltage systems up to 1000V or higher, as well as for recuperation and safety-relevant functions in electric vehicles, you will find your solution within the KRAH group of companies.



0

ZDFL/ZDST



CHPR

as precharge and discharge resistors, for example, in on-board charging systems

for current-limited charging of capacities or discharge of inverters, e.g. as precharge or discharge resistor for current-limited charging of capacities or discharge of inverters, e.g. as precharge or discharge resistor



HPRS TS

BR



HPRS L



HPRS T

for current-limited charging of capacities or discharge of inverters, e.g. as precharge or discharge resistor for current-limited charging of capacities or discharge of inverters, e.g. as precharge or discharge resistor for current-limited charging of capacities or discharge of inverters, e.g. as precharge or discharge resistor

E-MOBILITY: POWER RESISTORS



HPRD and HDPR stranded connection

for current-limited charging of capacities or discharge of inverters, e.g. as precharge or discharge resistor



RXDG

high-voltage auxiliary heater for integration into the cooling circuit and temperature control of the passenger compartment



HPR S

extremely impulse-resistant braking resistor in commercial e-vehicles when recuperation into the battery is not possible



HVCH

high-voltage auxiliary heater for integration into the cooling circuit and temperature control of the passenger compartment

AUTOMOTIVE: POWER RESISTORS

As the world market leader in wire wound resistor solutions for the automotive division the KRAH Group delivers solutions for the speed control of fan motors (HVAC and engine cooling) and suppressinging of electromagnetic interference in electronic ignition systems.



Resistor Relay box

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC) or engine cooling including the relay



Cement coated wire wound resistors

for the speed control of fan motors in engine cooling



Cement coated wire wound resistors

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC)



Field of application: Suppressor in ignition systems



Plate style resistors

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC) or engine cooling



Coil resistors

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC) or engine cooling



Suppressor

to suppress disruptive signals wihtin electronic passenger vehicle ignition systems, also available as overmolded version

AUTOMOTIVE: ELECTRONIC CONTROLLERS

As the world market leader for wire wound resistors in the automotive segment, the KRAH Group also supplies electronic assemblies, for example for continuously adjustable speed control in heating and air-conditioning applications or engine cooling fans.



PWM-EC

for the speed control of fan motors in engine cooling



PWM-HVAC

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC)



for speed control of the interior blower with brushless DC motors



MPM-HVAC

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC)



LPM-HVAC

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC)



PWM-HVAC

for the speed control of fan motors in heating/ ventilation/air conditioning (HVAC)

AUTOMOTIVE: ELECTRONIC CONTROLLERS



for controlling glow plugs made of steel or ceramic



ZOP

integrated electronics for controlling an additi-onal oil pump. control via CAN interface.



HCU

for power control of auxiliary heating in diesel engines



BRANCHES OF THE KRAH GROUP

KRAH Elektronische Bauelemente GmbH

Märkische Str. 4 D-57489 Drolshagen, **Germany** www.krah-gruppe.de

WITEC Widerstandstechnik GmbH & Co. KG

Roggenfelder Straße 9b D-19303 Dömitz/Elbe, **Germany** www.krah-gruppe.de

HKR Automotive GmbH

Am Wasserturm 21 74635 Kupferzell, **Germany** www.hkr-automotive.de

Widap electronic components GmbH & Co. KG

Fraunhoferstraße 20a 85221 Dachau, **Germany** widap-ec.com

WIDAP AG

Friesenstraße 11 CH-3185 Schmitten, **Switzerland** www.widap.ch

ItalOhm S.r.l.

Via della meccanica 13 I-36100 Vicenza, **Italy** www.italohm.com

Resistec UPR d.o.o. & Co. k.d.

Zadovinec 39 SLO-8270 Krsko, **Slovenia**

KRAH Sale & Engineering Eynon Inc.

Eynon Associates Inc. 2125 Butterfield Dr. Suite 104, Troy, MI 48084-3441, **USA** www.eynon.com

KRAH Brasil Ltda. & Cia.

Rua Santos Dumont, 270 BRA-89120.000 Timbó S.C., **Brazil** www.krah.com.br

KWK Resistors India Private Limited

No. B 81, 4th Main Road, K.S.I.D.C Industrial, Estate, 6th Block, Rajajinagar, BANGALORE - 560044, Karnataka, **India**

KRAH Woory India Private Limited

A1B, MMDA Industrial Complex, Maraimalai Nagar Kancheepuram - 603209, Chennai Tamil Nadu, **India**

Shanghai Krah Electronics Co. Ltd.

No. 565 Chenjing Road, Sijing Town, Songjiang District PRC-201601 Shanghai, **China** www.ske.com.cn

Shanghai Krah HyoSeong Electronics Co. Ltd.

No. 565 Chenjing Road, Sijing Town, Songjiang District PRC-201601 Shanghai, **China**

Shanghai Gino Telema Resistors Co. Ltd.

No. 565 Chenjing Road, Sijing Town, Sogjang District PRC-201601 Shanghai, **China** www.sgtr.com.cn

Shanghai Krah Cartier Electronics Co. Ltd.

No. 224 Kaijiang Road, Sijing Town, Sogjang District PRC-201601 Shanghai, **China**

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For more information please visit us at www.krah-gruppe.de



KRAH Elektronische Bauelemente GmbH

Märkische Straße 4 57489 Drolshagen

Telefon: +49(0)2761 -701-0 Telefax: +49(0)2761 -701-177 info@krah-gruppe.de

www.krah-gruppe.de